MICROtrон
MICRO-C
MICRO-F4

Installation
Maintenance
Repair
Manual

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I. Introduction

MICROtron microprocessor based controllers are designed to provide a wide range of control functions for recirculating water treatment systems. The controller is programmed through a front panel keypad and can be configured to provide a customized control system for your application. Your particular unit’s functions can be determined by comparing the units model number to the Model Numbering table listed below.

Model Numbering
MICROtron units have two base models and a few optional features. Your unit may be supplied with one or more of the features described in this manual. To determine what features apply to your unit check the model number label located on the controller enclosure. Example: MICRO-C-E3

<table>
<thead>
<tr>
<th>Tower Conductivity Control &amp; 3 Feed Timers</th>
<th>Whole Unit Optional Features</th>
</tr>
</thead>
<tbody>
<tr>
<td>C - TE-4A Standard Tower probe</td>
<td>A - 100-240 volt conduit connections</td>
</tr>
<tr>
<td>C0 - Tower Conductivity no probe</td>
<td>A3 - 100-240 volt conduit connections and CE approval</td>
</tr>
<tr>
<td>C1 - TE-4ASS Standard Tower probe with S. Steel Tips</td>
<td>A7 - Australian power cord (240 VAC)</td>
</tr>
<tr>
<td>C3 - AH-4ASS 212°F and 250 PSI max</td>
<td>E - Standard float style flow switch assembly (towers)</td>
</tr>
<tr>
<td>C5 - DC-4ASS Tank mount with S. Steel Tips</td>
<td>E3 - Paddle flow switch with PVC flow assembly</td>
</tr>
<tr>
<td>F4 - 4 selectable feed timers only</td>
<td>E4 - Paddle flow switch with PVC flow assembly ( unassembled with 10’ cord)</td>
</tr>
<tr>
<td></td>
<td>E5 - Paddle flow switch with brass assembly</td>
</tr>
<tr>
<td></td>
<td>E6 - Flow switch connection only with cable</td>
</tr>
<tr>
<td></td>
<td>E8 - Standard float switch assembly (unassembled with 10’ cord)</td>
</tr>
<tr>
<td></td>
<td>E11 - Flow indicator (0-10) assembly w/ adjustable switch</td>
</tr>
</tbody>
</table>

II. Description

MICROtron units are designed to automate conductivity control, the addition of various chemicals, or the activation of other devices via a relay output.

MICRO-C units include:
* One totalizing water meter input that can be configured for contacting head or hall effect meter inputs.
* Four mechanical relay outputs with normally open and normally closed contacts.
* A “manual relay” timer that allows for manual activation of the relays for a user defined amount of time.

Conductivity Control (C) - Conductivity monitoring and control of Total Dissolved Solids (TDS) in a recirculating water systems in terms of electrical conductivity measured in MicroSiemens/cm. The conductivity scale can be selected from three ranges (low, mid and high) in the Configure menu (see page 8). Three selectable feed timers are also included (see timer description below).

Feed Timer - Selectable timers can be individually programmed as one of the following types:
1. Pulse Timer – Accepts dry contact pulses from a water meter (supplied separately). It can accumulate 1-9999 pulses to activate the timer to run from 0-99 minutes, 59 seconds in minutes and seconds.
2. Recycle Timer – Provides a user defined “off” cycle in HH:MM and a user defined “on” cycle in MM:SS that is repeated constantly.
3. 28-Day Timer - 28-day feed timers, typically used for biocide feed are based on a 28-day cycle with two independent programmable feed cycles allowing for feed on selectable days and weeks.
4. *Post Bleed Timer - The relay is activated after a conductivity bleed cycle and runs for the set percentage of that bleed cycle.
5. *With Bleed Timer - Activates the relay output simultaneously with the bleed and limits the amount of time the relay output will be on during the bleed cycle.
6. Post Timer - The relay is activated after the RUN rime of another timer for the set percentage of the selected timer.

*NOTE: MICRO-F4 timers only have post, pulse, recycle and 28-day timer types available.
III. Installation

Electrical Wiring

The controller has an internal regulated power supply that will operate in the range of approximately 100 to 240 VAC on the incoming wiring. Output relays are protected with a replaceable fuse. Relay output voltage will equal the incoming line voltage.

Prewired units are supplied with a 16 AWG cable with a 3-wire grounded USA 120 volt plug for incoming power and 18 AWG 3-wire grounded receptacle cords for all control relay outputs. Conduit units are supplied with liquid tights and adaptors for easy hard wiring to supplied connector.

NOTE: Liquid tight fittings and some labeled signal leads are provided for signal (low voltage) connections, such as water meter inputs.

! WARNINGS

1. The controller should be connected to its own isolated circuit breaker, and for best results, the ground should be a true earth ground, not shared. Wiring must be done according to all applicable local codes.
2. Power (line voltage) must be disconnected while making any connections. If power is supplied to the unit, line voltage will be present on the relay cards.
3. Low voltage signal wires (probes, flow switch, water meter, etc.) should never be run in conduit with high voltage wires.

Logic and Relay Cards

Mounting Instructions

Select a mounting location that provides the operator easy access to the unit and a clear view of the controls through the cover of the controller. The location should be convenient to grounded electrical connections, the needed sample line plumbing and is on a stable vertical surface.

! WARNING: Avoid locations that expose the controller to direct sunlight, vapors, vibration, liquid spills or extreme temperatures; less than 0°F (-17.8°C) or greater than 120°F (50°C). EMI (electromagnetic interference) from radio transmissions and electric motors can also cause damage or interference and should be avoided.
Electrode Installation

Controllers may come configured for various circulating water systems. Listed below are instructions for cooling tower typical installations. Your specific installation requirements may differ but should conform to these instructions as much as possible for proper operation.

Cooling Tower Installation

The standard probe(s) and/or flow assembly for cooling tower installations is constructed of schedule 80 PVC and supplied with 3/4” slip fittings for installing into a sample line. To insure proper operation the sample line must have a flow rate of 3-10 gpm. Inlet pressure must be higher than outlet pressure in order for water to flow past the electrode(s) to achieve the required rate. The probes are temperature compensated for increased accuracy.

NOTES:
1. Install an isolation valve on either side of the flow assembly so electrodes can be easily isolated for removal and cleaning.
2. A line strainer is recommended upstream from the probes to protect against fouling and damage.

WARNINGS:
1. Electrodes are O-ring sealed, which if damaged will cause a leak.
2. Do not exceed a water temperature range of 32°F to 140°F.
3. Do not exceed a maximum pressure of 130 psi.

Typical Cooling Tower Installation Diagram
IV. Front Panel Description

- **MENU** - System initializes into RUN mode. Press this switch to toggle the controller from SET UP mode to RUN mode.

- **UP/DOWN** - Used to change the display from one line to the next. Submenus will return to the top menu loop when all options are displayed.

- **ENTER** - Used to access menus and accept changed values.

- **CLEAR** - Used to clear numerical values being changed in SET UP mode.

- **BACK** - Used to move the cursor back when entering numerical values.

- **NUMBERS** - Used to enter new values in MENU mode.
V. System Operation Overview

MICROtron controllers have two modes of operation, RUN and SET UP. Both the RUN and SET UP menus are circular. Pressing the DOWN key in either menu will display the next line of information on the display. After the last item in a menu has been displayed, pressing the DOWN key will return the display to the top line of that menu.

RUN MODE - This mode is for normal operation. The control relays will only be automatically activated in this mode. In the RUN mode the display will read system values. If an alarm is present the display flashes with the alarm status.

The RUN menu will display values such as conductivity, day, time, date and other values depending upon the features present on the unit. The unit will automatically return to the RUN mode if no keys are pressed for three minutes.

SET UP MODE - This mode is used to make adjustments to settings and readings on the controller. To access the SET UP mode from the RUN screen, press the MENU key. Use the up or down arrow to scroll through the various SET UP menus. When you want to enter a specific SET UP menu, press the ENTER key. Once you have entered a SET UP sub menu you will be able to step through that menu's options with the down arrow key.

Relays may be forced on while in the SET UP mode. Press the desired relay test key to force it on. Press it a second time to turn it off. The relay will activate upon exiting the Manual Relay submenu.

Description of SET UP Menu Screens

The SET UP menu is the main menu circle of set up sub-menus used to customize your unit to the particular parameters needed for your installation. Listed on the following pages is a description and menu map of each SET UP menu.

NOTES:
1. Your unit may not have all of the SET UP menus listed depending upon your model number.
2. After you press ENTER or CLEAR to change a numerical value in the SET UP menu, use the number keys to define the new value. Press ENTER again to enter the new value.
3. When entering new numeric values, all available digits (characters) must be entered. The number of available digits depends upon the scale of operation. Position of cursor indicates number of digits to be entered.
MICRO-C Menu Map

MICRO-C units have a main menu circle that includes:

- **Calibration** - Calibrating the conductivity reading
- **Bleed Set** - Setting the conductivity bleed set point, sample method and alarms
- **Alarm List** - Displays all active alarms
- **Timer Set** - Select the timer type and run values
- **Configure** - Password, flow switch direction, units of measure and more
- **Water Meter** - Reset totalizer and setting contact value
- **Clock Set** - Set time, date and week
- **Manual Relay** - Set the force on time for manual relay activations
- **Diagnostics** - Tests and calibration reset

Increase value to prevent false contacts from water meter. Set debounce to 0 for paddle wheel meters. Reduce value if contacts are missed.

Default approx 500
Alarm List

Timer 1: (type)

Disabled

Post Timer

28-Day (Bio)

Post Timer: 

% of RUN: 000

A: All Days

A: All Weeks

A: Start 12:00a

A: Run Time hh:mm

A: Prbld hh:mm

A: Lkout hh:mm

B: All Days

B: All Weeks

B: Start 12:00a

B: Run Time hh:mm

B: Prbld hh:mm

B: Lkout hh:mm

Recycle

Off Time hh:mm

Run Time mm:ss

Post Timer: ?

% of RUN: 000

A: All Days

A: All Weeks

A: Start 12:00a

A: Run Time hh:mm

A: Prbld hh:mm

A: Lkout hh:mm

B: All Days

B: All Weeks

B: Start 12:00a

B: Run Time hh:mm

B: Prbld hh:mm

B: Lkout hh:mm

Pulse

Run Time mm:ss

Run After 0010

Increase value to prevent false contacts from water meter. Set debounce to 0 for paddle wheel meters. Reduce value if contacts are missed.

Manual Relay

Force Relay: X

Force: ON/OFF

Timer mm:ss

Units: Imperial
MICRO-F4 Menu Map

MICRO-F4 units have a main menu circle that includes:

- **Alarm List** - Displays all active alarms
- **Timer Set** - Select the timer type and run values
- **Configure** - Password, flow switch direction, units of measure and more
- **Water Meter** - Reset totalizer and setting contact value
- **Clock Set** - Set time, date and week
- **Manual Relay** - Set the force on time for manual relay activations
- **Diagnostics** - Tests and calibration reset
Conductivity Sampling Methods

A. **Continuous** - Typical for most tower applications. The controller is constantly reading the sensor and activating the bleed relay based on readings relationship to the set point, set point direction and differential. Example: A rising set point of 1500 and differential of 50 the bleed relay would activate when the conductivity rises above 1500 and stays on until the reading drops to 1450.

B. **Timed Sampling** - A sample timer allows the conductivity to be sampled at periodic intervals. Sample intervals are adjustable from 1 minute to 99 hours, 59 min. Sample duration (on-time) is adjustable from 1 second to 99 minutes, 59 seconds. If the reading is below the set point by the differential amount the bleed relay will be turned off at the end of the sample duration and the sample interval countdown started. If the reading is above the set point at the end of the sample method the bleed relay stays on until the reading drops by the differential amount.

Calibration Overview

The MICRO-C controllers update the conductivity reading every two seconds with a running average. If a probe is quickly exposed from one extreme reading to another, allow up to 30 seconds for the averaging to cycle and the current reading to stabilize. MICROtron controller’s conductivity scale should be selected so that the conductivity setpoint is as close as possible to the middle of the scale. (See page 9 menu for setting scale).

**Note:** If a controller is using Timed Sampling method of control the conductivity reading shown in the RUN mode may not be a current reading. The controller will hold and display the conductivity value seen at the end of the last sample or hold duration. To see a current reading force on the bleed relay with either the Force button or via the Calibration menu.

A. **Continuous** - Calibrating continuous sampling units can be done at any time with the probe in a steady stream of water with no air or steam present.

B. **Timed Sampling** - While in the calibration menu there is a selection to force on the bleed relay. It will force it into the sample period. After 1-2 minutes verify that the reading is stable then enter the desired calibration value.

Notes:

1. If you change the conductivity scale in the Configure menu you MUST then go to Diagnostics and Reset the Cal then go to the Calibration menu and calibrate accordingly.
VI. Maintenance

The only required maintenance for normal uninterrupted operation of your controller is cleaning of the electrode(s). After initial start up, it is a good idea to clean the electrode frequently until a schedule based on need has been developed. Since each application is unique, it is difficult to estimate the required frequency of cleaning. The first cleaning should take place after about one week of the system being on line.

To determine the required cleaning frequency, record the reading on the controller before the electrode is removed for cleaning. After cleaning, record the new reading. If a change is observed in the two readings, the electrode was dirty. The more significant the change, the dirtier the electrode. If no change occurs, cleaning needs to be done less often.

Conductivity Electrode Cleaning Procedure

1. Record the current conductivity reading.
2. Turn off water flow through the electrode loop, bleed pressure from the line and remove electrode.
3. Use a clean cloth and a mild cleaning solution to remove loose dirt etc., from the flat surface of the electrode.
4. If the electrode has deposits such as scale attached to the electrode surface a more aggressive cleaning approach will be needed. There are several ways to do this, the preferred method being the one that is easiest for the user.
   A. Use a mild acid solution to dissolve deposits.
   B. Lay a piece of sandpaper (200 grit or finer) on a flat surface such as a bench top. “Sand” electrode to remove stubborn deposits. (Do not wipe surface with your finger.) Oil from your skin will foul carbon tips.
5. Reinstall the electrode in the system. After the reading stabilizes, calibrate the unit to a reliable test reading.

Many times an electrode can appear to be clean, but the unit still cannot be calibrated. If this is the case, use one of the more aggressive electrode cleaning procedures listed in step 4 above. Recheck the calibration after completion of this procedure. If no change was observed in the reading, replace the electrode. If a change occurred but the unit still will not calibrate, repeat procedure as many times as necessary.

VII. Troubleshooting

The Advantage MICROtron controller is designed for many years of trouble free operation. Should a problem occur, refer to the following chart to help identify the problem. If replacement is required, follow the procedures listed in the Warranty and Factory Service portion of this manual.

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<tr>
<th>SYMPTOM</th>
<th>POSSIBLE CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>False reading</td>
<td>Bad or dirty electrode</td>
<td>Clean, as needed</td>
</tr>
<tr>
<td></td>
<td>Out of calibration</td>
<td>Calibrate unit</td>
</tr>
<tr>
<td>Will not calibrate</td>
<td>Dirty electrode</td>
<td>Clean electrode</td>
</tr>
<tr>
<td></td>
<td>Faulty electrode</td>
<td>Replace electrode if needed</td>
</tr>
<tr>
<td></td>
<td>Faulty wiring to electrode</td>
<td>Replace wiring if needed</td>
</tr>
<tr>
<td>No system power</td>
<td>Check power source</td>
<td>Plug into different receptacle</td>
</tr>
<tr>
<td></td>
<td>Check fuse</td>
<td>Replace as needed</td>
</tr>
<tr>
<td></td>
<td>Check connections</td>
<td>Make sure ribbon cables are</td>
</tr>
<tr>
<td></td>
<td></td>
<td>secure</td>
</tr>
<tr>
<td>Pulse timer not activating</td>
<td>Check wiring</td>
<td>Repair as needed</td>
</tr>
<tr>
<td></td>
<td>Check external device</td>
<td>Repair/replace as needed</td>
</tr>
<tr>
<td>Outputs not energized</td>
<td>No flow</td>
<td>Check sample line for</td>
</tr>
<tr>
<td></td>
<td></td>
<td>clogged pipes or strainers</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace as needed</td>
</tr>
</tbody>
</table>
VIII. Manufacturer’s Product Warranty

Advantage Controls warrants units of its manufacture to be free of defects in material or workmanship. Liability under this policy extends for 24 months from date of installation. Liability is limited to repair or replacement of any failed equipment or part proven defective in material or workmanship upon manufacturer’s examination. Removal and installation costs are not included under this warranty. Manufacturer’s liability shall never exceed the selling price of equipment or part in question.

Advantage disclaims all liability for damage caused by its products by improper installation, maintenance, use or attempts to operate products beyond their intended functionality, intentionally or otherwise, or any unauthorized repair. Advantage is not responsible for damages, injuries or expense incurred through the use of its products.

The above warranty is in lieu of other warranties, either expressed or implied. No agent of ours is authorized to provide any warranty other than the above.

30 Day Billing Memo Policy

Advantage Controls maintains a unique factory exchange program to ensure uninterrupted service with minimum downtime. If your unit malfunctions, call 1-800-743-7431, and provide our technician with Model and Serial Number information. If we are unable to diagnose and solve your problem over the phone, a fully warranted replacement unit will be shipped, usually within 48 hours, on a 30 Day Billing Memo.

This service requires a purchase order and the replacement unit is billed to your regular account for payment.

The replacement unit will be billed at current list price for that model less any applicable resale discount. Upon return of your old unit, credit will be issued to your account if the unit is in warranty. If the unit is out of warranty or the damage not covered, a partial credit will be applied based upon a prorated replacement price schedule dependent on the age of the unit. Any exchange covers only the controller or pump. Electrodes, liquid end components and other external accessories are not included.

FCC Warning

This equipment generates and uses radio frequency energy and if not installed and used properly, that is, in strict accordance with the manufacturer’s instruction, may cause interference to radio communications. It has been type tested and found to comply with the limits for a class A computing device pursuant to subpart J of part 15 of FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial or industrial environment. Operation of this equipment in a residential area is likely to cause interference in which case the user, at his own expense, will be required to take whatever measures necessary to correct the interference.
Get the Advantage in Water Treatment Equipment

Advantage Controls can give you the Advantage in products, knowledge and support on all of your water treatment equipment needs.

- Cooling Tower Controllers
- Boiler Blow Down Controllers
- Blow Down Valve Packages
- Solenoid Valves
- Water Meters
- Chemical Metering Pumps
- Corrosion Coupon Racks
- Chemical Solution Tanks
- Solid Feed Systems
- Feed Timers
- Filter Equipment
- Glycol Feed Systems
- Pre Fabricated Systems